



Dart Aerospace Ltd.
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646.4003
Job Sheet 214606



Part No: 646.4003

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/28/20

Job Tracking No:

Due Date: 10/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DASign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/30/20	10/30/20	0.00	0.00	Packaging 1 - SCH-S ✓		80
120	QC 4	1 pcs	10/30/20	10/30/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		NOV - 4 2020
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		NOV 04 2020
							QC 4 - 78		DAS
							QC 4 - 84		69
							QC 4 - 80		9-89
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/20	10/30/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S310834



Part: 646.4003

Job No: 214606

Serial No/Batch: S310834

Revision: C1

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07, T&E STC SH09 -

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				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
135	DC - 1 - B4B	1 pcs	10/30/20	0.00 0.00	DC - 1 - B4B	DAS 21 NOV 04 2020
					DC - 2 - B4B	9-89
140	QC 21 - FG	1 pcs	10/30/20	0.00 0.00	QC 21 - FG - 21	DAS 21 NOV 04 2020
					QC 21 - FG - 70	9-89
					QC 21 - FG - 9	21
					QC 21 - FG - 77	9-89
					QC 21 - FG - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4003
Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4003

140 - (QC21- Final Inspection - Work Order Release)

(017961)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129 ✓	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	S206812 ✓
600.0990 ✓	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S306325 ✓ Exp 10/07/2021
600.0991 ✓	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S306327 ✓ Exp 10/07/2021
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304849 ✓ Exp 06-05/2021
600.1013 ✓	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S250088 ✓
646.2910 ✓	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S289404 ✓
646.3001 ✓	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S301704 ✓
646.3110 ✓	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S292662 ✓
646.3301 ✓	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S306854 ✓
646.3510 ✓	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S308720 ✓
646.3511 ✓	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S308724 ✓
646.3610 ✓	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S263933 ✓
646.3711 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S295905 ✓
646.3712 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S219276 ✓
646.3716 ✓	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S233890 ✓
646.3718 ✓	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S306443 ✓
646.3811 ✓	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S229075 ✓
646.3910 ✓	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S270673 (x1) ✓ S270673 (x3) ✓
646.3911 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S220038 ✓
646.3912 ✓	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S294534 ✓
646.3913 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S301495 ✓
646.9410 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S056998 ✓
647.0112 ✓	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S303073 ✓
647.7703 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S308603 ✓
650.9201 ✓	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S291985 (x1) ✓ S297062 (x1) ✓
AN3-11A ✓	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S301606 ✓
AN3-12A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S251216 ✓
AN3-13A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S192450 ✓
AN316C4R ✓	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S249342 ✓
AN3-4A ✓	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S303869 ✓
AN3-5A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S256640 ✓
AN3-6A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S260981 ✓
AN44-5A ✓	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304855 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235182 ✓
AN665-34R ✓	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235821 ✓
MS20426AD5-7 ✓	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S2133922 ✓
MS21042-08	Use Ms21042L08 ✓	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S287749 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS21042L3 ✓	Nut	55 55 Ea (53 ea)	110-Packaging 1 - Pick Kit	S304836 ✓
MS21042L4 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304876 ✓
MS24693-C278 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S309250 ✓
MS24694-S51 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S185069 ✓
MS24694-S54 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S298106 ✓
MS24694-S55 ✓	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S247925 ✓
MS27039-08-13 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S299991 (x1) ✓ S123937 (x1) ✓
MS27039-1-12 ✓	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S285411 ✓
MS27039-1-16 ✓	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S250560 (x7) ✓ S310415 (x7) ✓
MS27039-1-19 ✓	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	S248085 ✓
MS27039-1-20 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S182772 (x1) ✓ S228014 (x1) ✓
MS27039-1-21 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S228014 S248089 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	120 Ea (120 ea)	110-Packaging 1 - Pick Kit	S304834 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S304828 ✓
NAS1149FN832P ✓	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S304796 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	154	0
	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	24	0
	600.1013	5	59	0
	646.2910	1	20	0
	646.3001	1	6	0
	646.3110	1	11	0
	646.3301	1	4	0
	646.3510	1	15	0
	646.3511	1	19	0
	646.3610	1	18	0
	646.3711	1	7	0
	646.3712	1	16	0
	646.3716	1	20	0
	646.3718	2	23	0
	646.3811	1	11	0
	646.3910	4	13	0
	646.3911	1	21	0
	646.3912	4	12	0
	646.3913	1	13	0
	646.9410	1	14	0
	647.0112	2	88	0
	647.7703	2	13	0
	650.9201	2	19	0
	AN3-11A	10	180	0
	AN3-12A	2	42	0
	AN3-13A	1	17	0
	AN3-4A	6	94	0
	AN3-5A	2	77	0
	AN3-6A	2	16	0
	AN316C4R	2	18	0
	AN44-5A	2	31	0
	AN4C7A	2	86	0
	AN665-34R	2	26	0
	MS20426AD5-7	2	307	0
	MS21042-08	2	0	0
	MS21042-3	2	439	0
	MS21042L3	53	754	0
	MS21042L4	2	1,888	0
	MS24693-C278	5	13	0
	MS24694-S51	5	90	0
	MS24694-S54	2	102	0
	MS24694-S55	3	194	0
	MS27039-08-13	2	138	0
	MS27039-1-12	6	204	0
	MS27039-1-16	24	89	0
	MS27039-1-19	22	203	0
	MS27039-1-20	2	68	0
	MS27039-1-21	4	71	0
	NAS1149F0332P	120	1,485	0
	NAS1149F0432P	4	483	0
	NAS1149FN832P	4	606	0

Part Specifications

Specifications could not be found.

Plex 10/28/20 8:43 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					